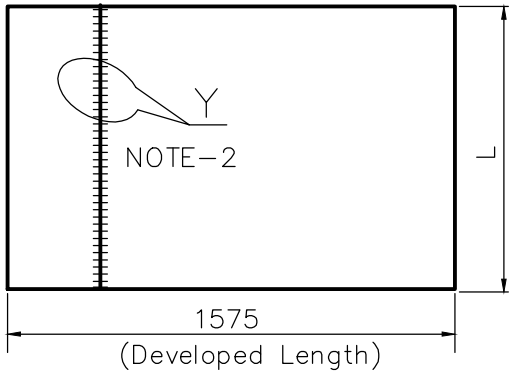


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3-80-655-35553



RAW MATERIAL PLATE

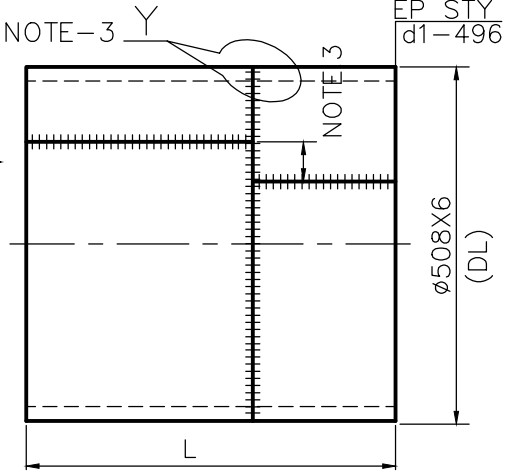
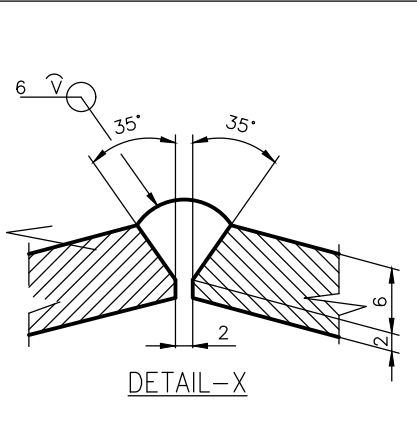
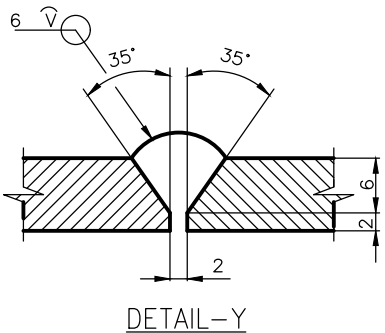
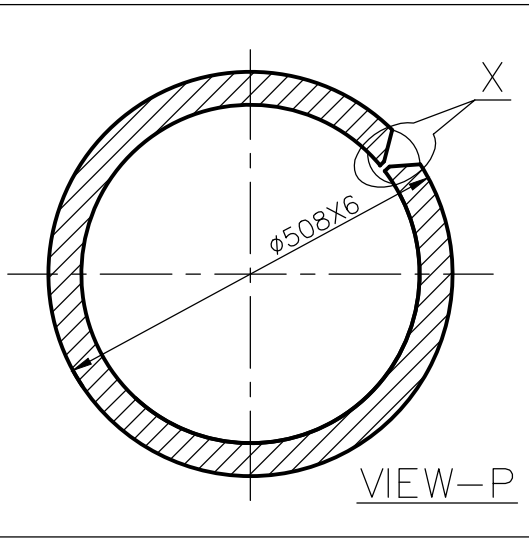


PLATE FORMED PIPE

EP_STY_D
d1-496

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

ITEM NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
10	10	PLATE PL.6x1575xL=2000	3-80-655-35553		-	C	148 484
09	09	PLATE PL.6x1575xL=626	3-80-655-35553		-	C	44 954
08	08	PLATE PL.6x1575xL=1301	3-80-655-35553		-	C	96 633
07	07	PLATE PL.6x1575xL=4224	3-80-655-35553		-	C	313 741
06	06	PLATE PL.6x1575xL=340	3-80-655-35553		-	C	25 220
05	05	PLATE PL.6x1575xL=1775	3-80-655-35553		-	C	131 840
04	04	PLATE PL.6x1575xL=580	3-80-655-35553		-	C	43 080
03	03	PLATE PL.6x1575xL=4980	3-80-655-35553		-	C	369 894
02	02	PLATE PL.6x1575xL=861	3-80-655-35553		-	C	63 952
01	01	PLATE PL.6x1575xL=1280	3-80-655-35553		-	C	95 073
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
				VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF
CHD	TRADEP	-sd-	20.03.19	ITEMS
APPD	TRINADHA RAO	-sd-	20.03.19	
	SESHAGIRI	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD508x6)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35553	01	

REV	DATE	ALTERED	M.P.K
01	25.07.19	APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		